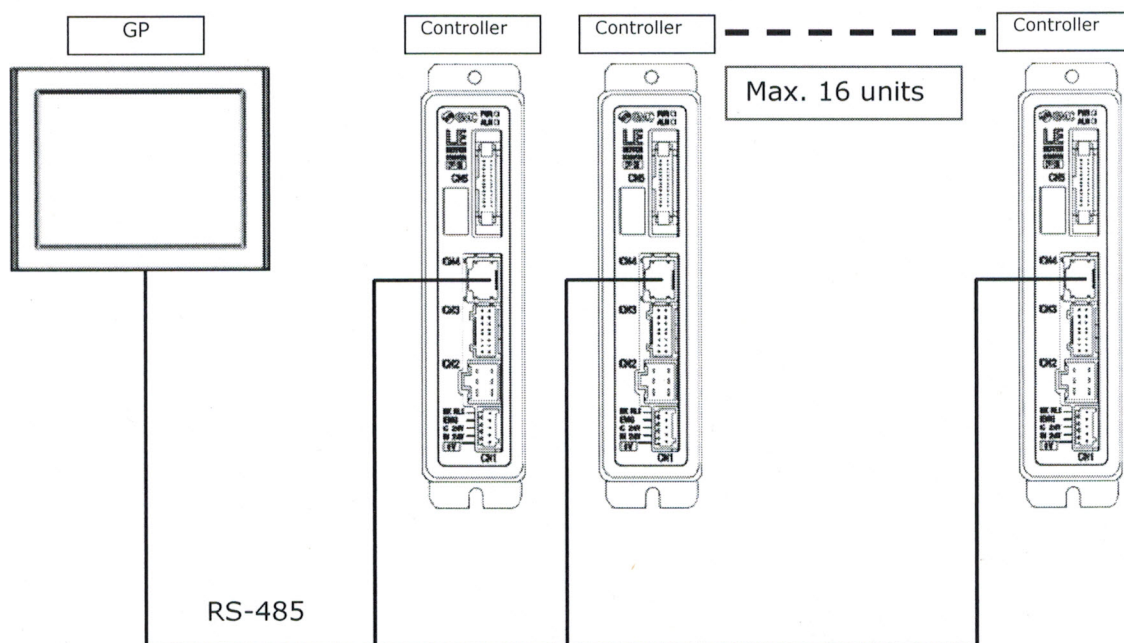


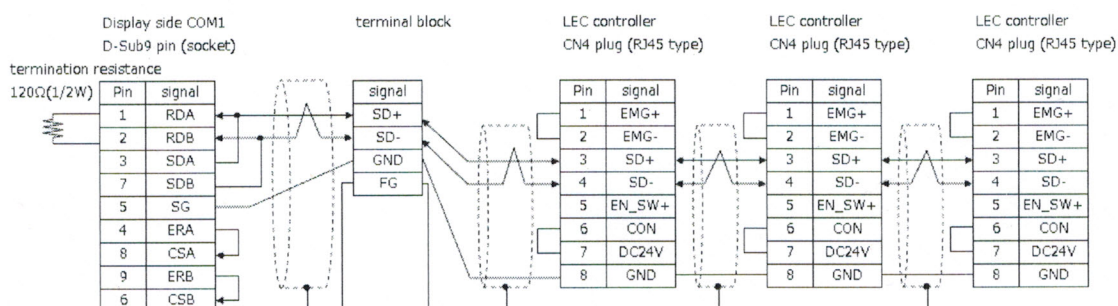
2. Device Configuration

2-1. System Structure



- The communication driver, [general-purpose MODBUS RTU SIO master] can be connected to up to 32 units, however the introduced sample project is registered for up to 16 units. Please refer to the instruction manual of "MODBUS IDA general-purpose MODBUS RTU SIO master drive" for more details.

2-2. Connecting Diagram



- It is possible to operate from display by shorting CON (6) and DC24V (7) of the controller. The stop signal, EMG + (1) and EMG-(2) will activate, the stop switch must be connected if necessary.
- When connecting to GP Series COM2, the display's connection is different. Please refer to the instruction manual of "MODBUS IDA general-purpose MODBUS RTU SIO master drive" for more details.
- The shield of RJ45 type connector is connected to the 0V line of LEC, be careful when connecting the shield to FG.